

**SIRUBA®**

銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

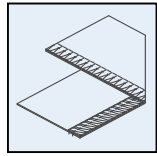
# ***KNITWEAR CATALOGUE***

POLO Shirt, T-Shirt, Brief

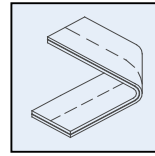


# POLO SHIRT

# 休闲衬衫

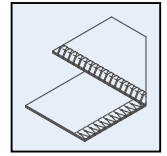


747F-514M2-24/TG/EC/LS --> 04

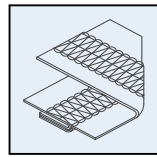


L818F-M1-13 --> 19

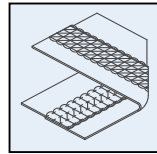
DL889-M2-3 --> 18



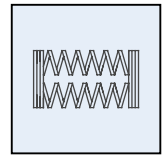
747FS-514M2-24/VT/CSA/RLS --> 05



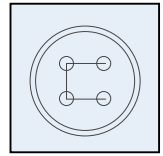
C007J-W322-356/CE/CLA/UTP --> 14



D007-02-452/SV/AT/AW --> 23

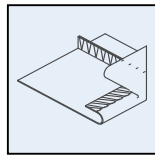


BH780 SERIES --> 20

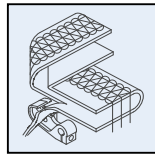


PK511 SERIES --> 21

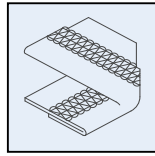
PK557-MA



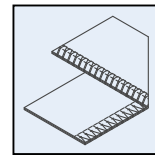
737F-505F1-04/ES --> 02



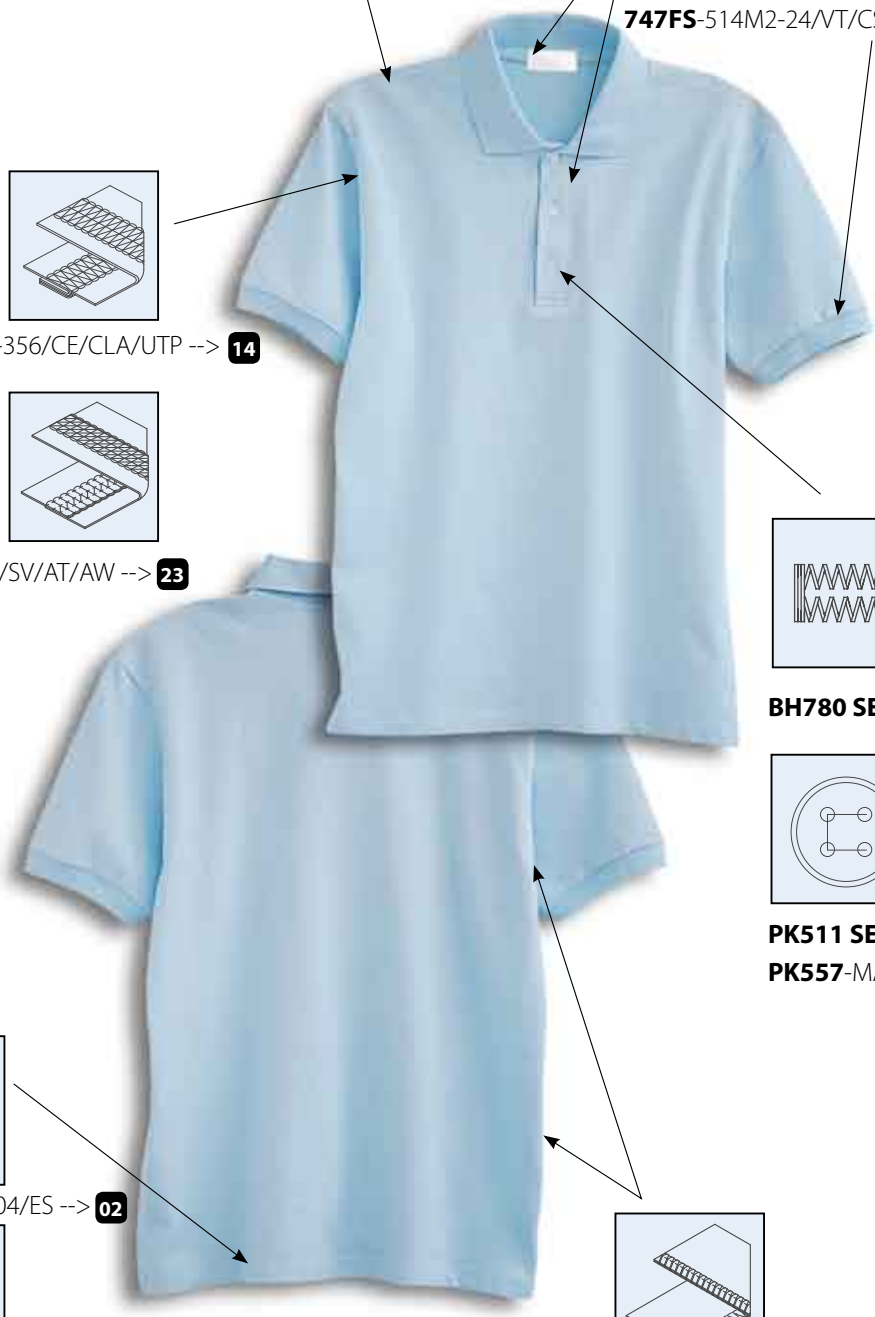
C007J-W812-356/CRL/CHP/UTP/CL/RL --> 07



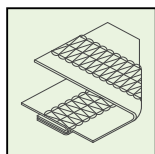
C007J-W122-356/CH/UTP/CLA --> 06



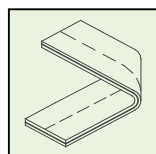
747F-514M2-24/CT/CSA --> 01



# T SHIRT 圆领衫

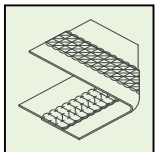


**C007J-W322-356/CC/CLA/UTP --> 11**

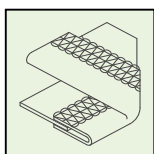


**L818F-M1-13 --> 19**

**DL889-M2-3 --> 18**

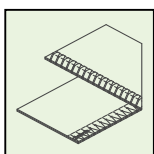


**D007-02-452/SV/AT/AW --> 23**

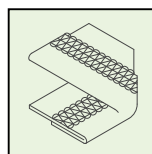


**C007J-W222-356/CQ/CLA/FA --> 09**

**F007J-W222-356/FQ/FAC/FA --> 15**



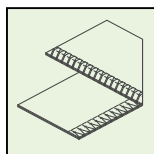
**747F-514M5-23/BK --> 03**



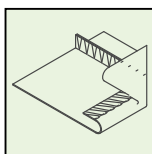
**C007J-W812-356/CRL/CHP/UTP/CL/RL --> 07**

**C007J-W122-356/CH/UTP/CLA --> 06**

**F007J-W122-356/FHA/UTG --> 12**



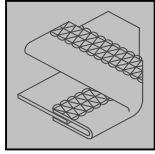
**747F-514M2-24/CT/CSA --> 01**



**737F-505F1-04/ES --> 02**

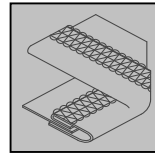
MEN'S BRIEF

男内裤

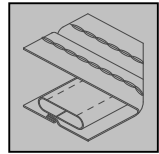


**C007J-W222-356/CQ/CLA/FA --> 09**

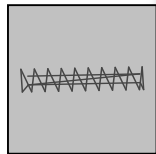
**F007J-W222-356/FQ/FAC/FA --> 15**



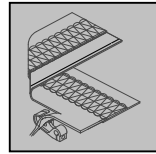
**C007J-W152-356/CZ/CLA/UTP/RLQ --> 10**



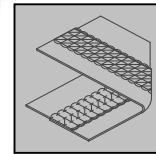
**F007J-U712-264/FSP /FEC/LF-A --> 16**



**PK557-M2D  
PK522 SERIES --> 22**



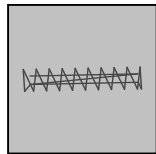
**C007J-W532-356/CX/CR/UTP/CL/RLP --> 08**



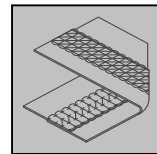
**D007-02-452/SV/AT/AW --> 23**

**F007J-W922-460/FW/FV/CSA --> 17**

**C007J-W922-460/CW --> 13**



**PK557-M2D  
PK522 SERIES --> 22**



**D007-02-452/SV/AT/AW --> 23**

**F007J-W922-460/FW/FV/CSA --> 17**

**C007J-W922-460/CW --> 13**



## 超高速包缝机

Ultra high speed overlock safety stitch machine

Máquina overlock / puntada de seguridad de alta velocidad

Máquina overlock / ponto da segurança de alta velocidade

## 辅助件 Attachment Accesorios Aparelhos auxiliares



### CT

DT (综合送用 / for front or rear top-feed mechanism)

水平式自动吸风切线装置

Horizontal pneumatic type chain cutter (flat suction)

Cortador de cadena horizontal neumático (succion plana)

Cortador penumático de correntinha (vacuo horizontal)



### VT

垂直式自动吸风切线装置

Vertical pneumatic type chain cutter (side suction)

Cortador de cadena vertical neumático (succión lateral)

Cortador penumático de correntinha (vacuo verticla)



### EC

电动式切布条装置

Electric type tape cutter

Cortador eléctrico de cinta

Cortador eletromagnetico de fita



### CSA

吸风马达

Suction device

Dispositivo de succion

Dispositivo de sucção

### LS

带盘放置架

Tape holder

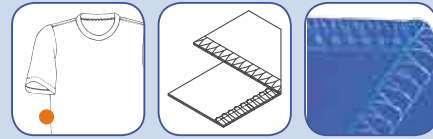
Poseedor de cinta

Suporte de fita

**01** 747F-514M2-24/CT/CSA  
747F-512M1-25/CT/CSA



一般包缝  
Plain seaming  
Costura general  
Costuras gerais



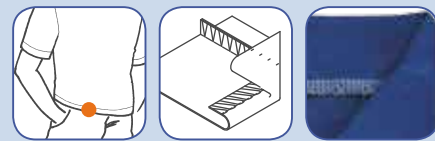
\* CT, CSA Please see page 4 .

x			mm		mm	mm	Needle No.	
2	4	2	4   6	0.7 - 2	3.6	6.0	DC X 27 #11	7500
2	4	2	5   7	0.7 - 2	3.6	6.0	DC X 27 #11	7500

**02** 737F-505F1-04/ES



拷下摆  
Blind hemming  
Doblado invisible  
Bainha invisível



**ES**

电子式自动拷下摆装置  
Electric hemming device  
Accesorio doblad illador elétrico  
Embainhador com ajuste eletromagnético

x			mm		mm	mm	Needle No.	
1	3	-	4   -	0.7 - 2	3.6	5.5	DC X 27 #9	7500





### 03 737F-504M5-04/BK 747F-514M5-23/BK

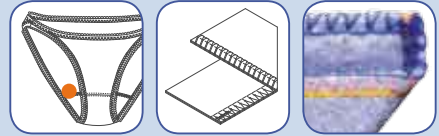


#### 线头包缝

Back latching seaming

Costura de remate de cadeneata

Embutimento de correntinha












#### BK

包线头装置

Back latching device

Rematado de cadeneta

Embutimento de correntinha

 x			 mm		 mm	 mm			
1	3	-	4	-	0.7 - 2	3.6	5.5	DC X 27 #11	7500
2	4	2	3	5	0.7 - 2	3.6	6.0	DC X 27 #11	7500

### 04 747F-514M2-24/TG/EC/LS

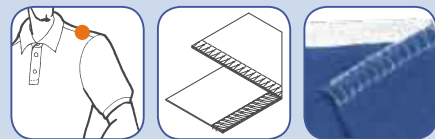


#### 肩带包缝

Tape inserting

Insercion de cinta

Aplicar fitas



#### TG

肩带包缝装置

Tape guide

Guia-cinta

Gula de fita

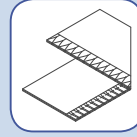
\* **EC, LS** Please see page 4.

 x			 mm		 mm	 mm			
2	4	2	4	6	0.7 - 2	3.6	6.0	DC X 27 #11	7500

**05** 737FS-504M2-04/VT/CSA/RLS  
747FS-514M2-24/VT/CSA/RLS












一般包缝  
Plain seaming  
Costura general  
Costuras gerais



**RLS**

筒型衣物撑开滚轮组  
Tubular goods extending roller  
Rodillo para extender textil  
Rolos extensores de artigos tubulares

\* **VT, CSA** Please see page 13 .

 x			 mm		 mm	 mm	 Needle No.	
1	3	-	4   -	0.7 - 2	3.6	6.5	DC X 27 #11	6500
2	4	2	4   6	0.7 - 2	3.6	5.5	DC X 27 #11	6500





高速平台绷缝机 / 筒车 / 小筒车

High speed flat bed / cylinder bed / small cylinder interlock stitch machine

Máquinas recubridora, cama plana / cilíndrica de alta velocidad

Máquinas interlock, base plana / cilíndrica, de alta velocidade

### 辅助件 Attachment Accesorios Aparelhos auxiliares



伺服马达 220V, 380V 可供选择

Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível



伺服马达 220V, 380V 可供选择

Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível



#### UTP

气动式自动切上下线装置

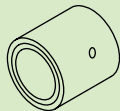
Pneumatic automatic top & under thread trimmer

Cortahilos superior e inferior de tipo neumático

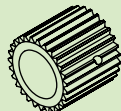
Dispositivo pneumático para corte automático das linhas superior e inferior



CLA



CL



#### CL (CLA)

后拉引滚轮

Rear puller

Rodillo de arrastre trasero

Catraca



#### UTG

气动式自动切上下线装置

Pneumatic automatic top & under thread trimmer

Cortahilos Superior e inferior de tipo neumático

Dispositivo pneumático para corte automático das linhas superior e inferior



**FEC**

电动式膝动切带装置  
 Electric tape cutting device  
 Dispositivo cortador de cinta de tipo eléctrico  
 Cortador de fita elétrico



**FAC**

气动式膝动切带装置  
 Pneumatic tape cutting device  
 Dispositivo cortador de cinta de tipo neumático  
 Cortador de fita pneumático



**FV**

吸风式自动切线装置  
 Automatic trimming device with air suction  
 Cortahilos neumático sencillo  
 Cortador de correntinha pneumático



**FA**

横向电动送带装置  
 Electric tape feeding device  
 Alimentador de cinta horizontal de tipo electrico  
 Alimentador de fita horizontal do tipo electrico



**LF-A**

直向电动送带装置  
 Electric tape feeding device  
 Dispositivo alimentador de cinta de tipo eléctrico  
 Alimentador de elástico eletrico



**CSA**

吸风马达  
 Suction device  
 Dispositivo de succion  
 Dispositivo de sucção

**RLQ**

筒型衣物撑开滚轮组  
 Tubular goods extending roller  
 Rodillo para extender textil  
 Rolos extensores de artigos tubulares

**RL**

筒型衣物撑开滚轮组  
 Tubular goods extending roller  
 Rodillo para extender textil  
 Rolos extensores de artigos tubulares

**FA**

横向电动送带装置  
 Electric tape feeding device  
 Alimentador de cinta horizontal de tipo electrico  
 Alimentador de fita horizontal do tipo electrico

**RLP**

筒型衣物撑开滚轮组

Tubular goods extending roller

Rodillo para extender textil

Rolos extensores de artigos tubulares

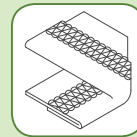
**06****C007J(D)-W122-356/CH/UTP/CLA****C007J(D)-W121-356/CH/UTP/CLA** 薄料专用 / Light / Liviano / Leve

一般平缝 / 下摆车缝

General plain seaming / Bottom hemming

Costura plana en general / Doblado

Costura geral / Bainha de barra

**CH**









下摆车缝组

Hemming set

Guia para dobladillo

Cconjunto de guias para embainhamento

\* **UTP, CLA** Please see page 8.

 x			 mm		 mm	 Needle No.	
3	5	4.0 / 4.8 / 5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	6000
3	5	4.0 / 4.8 / 5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #10	6000

**07** C007J(D)-W812-356/CRL/CHP/UTP/CL/RL  
C007J(D)-W812-232/CRL/CHP/UTP/CL/RL










气动式环形下摆车缝  
Pneumatic driven hemming  
Doblado neumático  
Aplicação de elástico aberto c/disp pneumático



**CHP**  
气动式下摆车缝装置  
Pneumatic driven elastic hemming device  
Aparato doblador neu-mático  
Embainhador pneumático

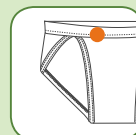
\* UTP , CL , RL Please see page 8 , 9 .

 x			 mm		 mm	 Needle No.	
3	5	4.8 / 6.4 / 5.6	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	4500
2	4	3.2 / 4.8 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	4500

**08** C007J(D)-W532-356/CX/CR/UTP/CL/RLP




简易式环形平织或蕾丝松紧带包缝  
Simple type tubular waist band attaching  
Pegado de elástico o encaje en pretinas  
Aplicação de elástico na cintura com dispositivo pneumático



**CX**  
简易式环形平织松紧带或蕾丝松紧带裤头接缝  
Simple type tubular elastic waist band attaching  
Dispositivo para pegar elástico encaje en pretinas  
Dispositivo de aplicação de fita elástica na cintura

\* UTP , CL , RLP Please see page 8 , 10 .

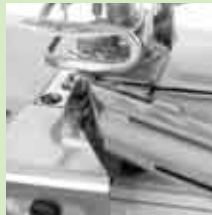
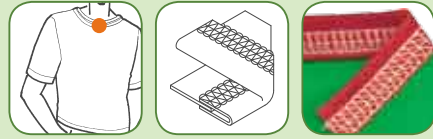
 x			 mm		 mm	 Needle No.	
3	5	3.2 / 5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	4500



## 09 C007J-W222-356/CQ/CLA/FA



上带滚边车缝  
Tape binding  
Colocación de collarin  
Aplicação de vís



### CQ

上带滚边装置  
Tape binding  
Ribe teador de cinta  
Dispositivo aplicador de vie's

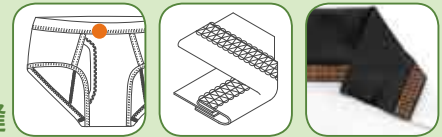
\* **CLA , FA** Please see page 8, 9 .

3	5	4.0 / 4.8 / 5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	6000

## 10 C007J(D)-W152-356/CZ/CLA/UTP/RLQ C007J-W152-356/CZP/CLA/RLQ



环形罗纹裤头松紧带包缝  
Tubular elastic waist band attaching  
Pegado de cinta de tela elástica tubular en pretinas  
Aplicação de fita elástica na cintura



### CZ

气动式环形罗纹裤头松紧带包缝  
Pneumatic tubular elasticó waist band attaching device  
Dispositivo neumático para pegar cinta de tela elástica en forma tubular  
Dispositivo de aplicação de fita elástica na cintura



### CZP

简易式环形罗纹裤头松紧带包缝装置  
Simple type tubular elastic waist band attaching device  
Dispositivo sencillo para pegar cinta de tela elástica en forma tubular  
Dispositivo de aplicar fita, elástica em cintura simple

\* **CLA , UTP , RLQ** Please see page 8, 9 .

3	5	5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	6000
3	5	5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	6000



# 11 C007J(D)-W322-356/CC/CLA/UTP



拷克骨包缝  
Seams covering  
Cubre costura  
Costura de cobertura



**CC**

适用于四线拷克骨包缝  
For 4-thread overlock seam covering (medium fabric)  
Para cubrir costura en overlock de 4 hilos (tela mediana)  
Para recubrimiento en costura de 4-hilos (tela mediana)

\* **CLA , UTP** Please see page 8 .

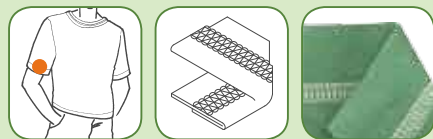
3	5	5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	6000

# 12 F007J(D)-W122-356/FHA/UTG

F007J(D)-W162-356/FHA/UTG 厚料专用 / Heavy / Pesado / Pesado



一般平缝 / 下摆车缝  
General plain seaming / Bottom hemming  
Costura plana en general / Doblado  
Costura geral / Bainha de barra



**FHA**

下摆车缝组  
Hemming set  
Set para dobladillo  
Kit para embainhamento

\* **UTG** Please see page 8 .

3	5	4.0 / 4.8 / 5.6 / 6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	UY128GAS #11	6000
3	5	5.6	1.2 - 4.0	1:0.5 - 1:1.3	5	UY128GAS #14 - #16	6000





13

**C007J-W922-456/CW**  
**C007J-W922-464/CW**







四针环车缝

Four needle interlock stitch machine  
Máquina de 4 agujas costura cadeneta  
Costura de reforço

**CW**

四针环车缝装置  
Four needles interlock stitch device  
Máquina de 4 agujas costura cadeneta  
Costura de reforço

 x			 mm		 mm	 Needle No.	
4	6	5.6	1.4   3.6	1:0.3 - 1:2.9	5	SM1014 #10	6000
4	6	6.4	1.4   3.6	1:0.3 - 1:2.9	5	SM1014 #10	6000

14

**C007J(D)-W322-356/CE/CLA/UTP**



拷克骨包缝

Seams covering  
Cubre costura  
Costura de cobertura



**CE**

适用于三线拷克骨包缝（中厚布）  
For 3 thread- overlock seam covering (medium fabric)  
Para cubre costura en overlock de 3 hilos (tela mediana)  
Para recubrimiento en costura de 3-hilos (tela mediana)

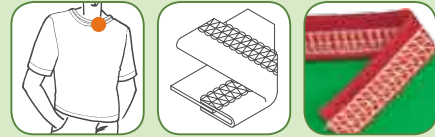
\* **UTP , CLA** Please see page 8.

 x			 mm		 mm	 Needle No.	
3	5	5.6 / 6.4	1.4 - 3.6	1:0.3 - 1:2.9	5	UY128GAS #11	6000

# 15 F007J-W222-356/FQ/FAC/FA



上带滚边车缝  
Tape binding  
Colocación de collarín  
Aplicação de viés



**FQ**

上带滚边装置  
Tape binder  
Ribe teador de cinta  
Dispositivo aplicador de vie's

\* **FAC, FA** Please see page 9 .

3	5	3.2 / 4.0 / 4.8 / 5.6 / 6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	UY128GAS #11	6000

# 16 F007J-U712-264/FSP/FEC/LF-A



双勾针环车缝  
Two needle chain stitch  
machine  
Máquina de 2 agujas costura cadeneta  
Aplicação de fita



**FSP**

双勾针上布条装置  
Double looper tape binding device  
Dispositivo riberteador de cinta  
Debruador

\* **FEC, LF-A** Please see page 9 .

2	4	6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	TUX3#11 - #16	6000



17

**F007J-W922-460/FW/FV/CSA**  
**F007J(D)-W922-460/FW/UTG**



**四针环车缝**

Four needle interlock stitch machine  
 Máquina de 4 agujas costura cadeneta  
 Costura de reforço

**FW**

四针环车缝装置  
 Four needles interlock stitch device  
 Máquina de 4 agujas costura cadeneta  
 Costura de reforço

\* **FV , UTG , CSA** Please see page 8, 9 .

4	6	5.6 / 6.0 / 6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	SM1014B #10	6000
4	6	5.6 / 6.0 / 6.4	1.2 - 4.0	1:0.5 - 1:1.3	5	SM1014B #10	6000



### 直驱式自动切线平缝机

Direct drive high speed one needle lockstitch machine with automatic thread trimmer.  
Máquina de base plana, 1 aguja, puntada de seguridad, corte de hilo inferior con motor directo incorporado.

Máquina ponto fixo, 01 agulha com corte de fio

18

DL889-M2-3

DL889-H1-3











### 一般平缝

General plain seaming  
Costura plana en general  
Costura geral



### MOTOR

伺服马达 220V, 380V 可供选择  
Servo motor 220V, 380V optional  
Motor servo 220V, 380V disponible  
Motor servo 220V, 380V disponível

 mm	 mm	 mm	 Needle No.		 mm		
5	6	16	DBX1 #11 - #18	5000	31	送布牙四条齿 / 4 rows of teech 4 filas de dientes	中厚布料 / Medium Mediano / Medio
5	6	16	DBX1 #19 - #22	4500	35	送布牙四条齿 / 4 rows of teech 4 filas de dientes	厚布料 / Heavy Pesado / Pesado

功能 Function Funcion Função					 auto
	3 (C-60M-A)	V	V	V	V



### 高速平缝机

High speed one needle lockstitch machine

Máquinas pespunteadora 1 aguja alta velocidad

Máquinas costura reta 1 agulha ponto fixo de alta velocidade.

## 19 L818F-M1-13

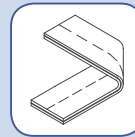


### 一般平缝

General plain seaming

Costura plana en general

Costura geral

















### MOTOR

伺服马达 220V, 380V 可供选择

Servo motor 220V, 380V optional

Motor servo 220V, 380V disponible

Motor servo 220V, 380V disponível

 mm	 mm	 mm	 Needle No.		 mm		
5	5.5	13	DBX1 #11 - #14	4500-5000	30.7	高速梭头 / High speed hook Crochete / Gancho de cidade rápida	中厚布料 / Medium Mediano / Medio
功能 Function Funcion Função						auto	
	13 (L600)	V	V	V	V		V



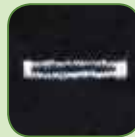
机械式平头锁眼机

Lockstitch button holing machine

Máquina ojaladora puntada seguridad de alta velocidad

Caseadeira mecânica de alta velocidade

## 20 BH780-D



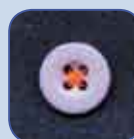
 Needle No.	 mm	 A: 53mm B: 6.6mm	 A: 16.5-48 B: 2.5 - 5	 12.7-38.1	 3600
DPX5 #11-#14	Max. 12				





机械式钉扣机  
 Button sewing machine  
 Máquina para coser botones  
 Máquina botoneira

**21** PK511-C



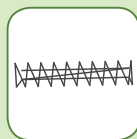
1	TQX1 #14-#16	9 - 27	A: 2.5 - 6.5 B: 0 - 6.5	V	14	1500



机械式套结机  
 Bar-tacking machine  
 Máquina atracadora de alta velocidad  
 Máquina travete de alta velocidade

22

PK522-42XL



 x	 Needle No.		 mm		 A mm B mm	
1	DPX5 #20	2000	17	特厚布料 / Extra heavy Extra pesado / Extra pesado	A: 8 - 18 B: 2 - 3	



**四针六线带刀拼缝机**

4 needle 6 thread Feed-off-the-arm interlock flatseaming machine.  
 4-agujas, 6 hilos, máquinas cerradora de codo, puntada de cadeneta.  
 Máquina com 4 agulhas, 6 fios, Interlock (costura plana)

**辅助件 Attachment Accesorios Aparelhos auxiliares**



**AT**  
 气动抬押脚  
 Pneumatic type lifter  
 Prensatela tipo neumatico  
 Levantador de ar



**ET**  
 电动抬押脚  
 Electric type lifter  
 Prensatela tipo electrico  
 Levantador eletrico



**AW**  
 自动吸布屑装置  
 Automatic waste suction set  
 Set de succuon desperdicio automatico  
 Conjunto de succao automatico









**23 D007-01-452/SV/AT/AW  
 D007-02-452/SV/AT/AW**



**四针环车缝**  
 Four needle interlock stitch machine  
 Máquina de 4 agujas costura cadeneta  
 Costura de reforço



\* **AT(ET) , AW** please see page 22.

 x			 mm		 mm	 Needle No.	
4	6	5.2	1.6 - 2.5	1:0.7 - 1:0.5	8	FLX118GCS X 4 #10	4200
4	6	5.2	1.6 - 2.5	1:0.7 - 1:0.5	6	FLX118GCS X 4 #10	4200



## KNITWEAR CATALOGUE

POLO Shirt, T-Shirt, Brief



高林股份有限公司  
KAULIN MFG. CO., LTD.

CAT.S70-41

visit us at <http://www.siruba.com/>  
send us an e-mail : [sirubatw@siruba.com](mailto:sirubatw@siruba.com)

The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.

由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知